

Quality Control

⑤

02/7/07/20

5

22/17/07/29

Work Order ID 164775***164775***

Page 2

Friday, July 28, 2017 2:40:14 PM

Item ID: D4964-1 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Step Leg
Start Date: 7/28/2017 Start Qty: 5.00 ***5*** Cust Item ID:
Required Date: 8/2/2017 Req'd Qty: 5.00 ***5*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.10				85			DAS 38 JUL 31 2017 P.F.O.
130 *130* HandFinish Hand Finishing	Chemical Conversion Coat per QSI005 4.1 Memo	0.00 0.35				(K5)			20170802 BEB
140 *140* QC Quality Control	QC7-Inspect Chemical Conversion Coat Memo	0.00 0.05				5			DAS 38 AUG 02 2017

Work Order ID 164775

Friday, July 28, 2017 2:40:14 PM

164775

Page 3

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	Identify as per dwg & Stock Location: <u>GA</u>	0.00							AUG 02 2017
150									
Packaging	Memo	0.05			DAS 30 9-89	<u>5</u>			
Packaging	LOCATION : GA								
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.50							
Quality Control									

17/8/2017

DAS
21
9-89

AUG 02 2017

Picklist Print

Friday, July 28, 2017 2:40:12 PM

Page 1

Work Order ID: 164775

164775

Parent Item: D4964-1

D4964-1

Parent Item Name: Step Leg

Start Date: 7/28/2017

Required Date: 8/2/2017

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP REV:A 13.11.05 NEW ISSUE DD VERF:JFS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.080		Purchased				100	sf	294.7500	0.852	4.484211			

M6061T6S 080

6061-T6 .080 Sheet

**

07/29

Location

Loc Qty

Loc Code

MAT020

294.75

m136342

5.75

m136632

0.3

m137513

0.7

m138066

64

m138109

64

m138152

64

m138153

96

4.5

